

Date: Wednesday, 25/06/2008 12:00:20 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET RIB	
Job Number	: 40090		Part Number	: D31661	
Estimate Number	: 10402		Drawing Number	: D3166 REV A1	
P.O. Number	:		Project Number	: N/A	
This Issue	25/06/2008	S.O. No. :	Drawing Revision	: A1	
Prsh Rev.	: NC		Material		
First Issue	11	Type : LARGE FAB ASSY	Due Date	: 04/07/2008	
Previous Run	: 39673		Qty:		
Written By	:		16	Um:	Each
Checked & Approved By	: JWD 08/06/25		32 8-6-26		
Comment	: Est. A 02.08.23 New issue KJ				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W  Comment: Qty.: 5.2500 f(s)/Unit Total : 84.0000 f(s) 304 SQ Tube.75x.75x.065W (M304TS0750W065) Material: 304/316 SS tube 0.065" wall Batch <i>M102250</i> <i>SAD 08/06/26</i> (32)
2.0	SKIDTUBES 1	SKIDTUBES RESOURCE 1  Comment: LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 60.00" long. <i>SAD 08/06/26</i> (32)
3.0	BENDING	BENDING MACHINE - SKIDTUBES  Comment: BENDING MACHINE Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004. <i>BT 08-06-26</i> (32)
4.0	QC6	DIMENSIONAL CHECK  Comment: DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302) <i>S 08/06/26</i> (T32)
5.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>WA</i> <i>SAD 08/06/26</i> (32)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0 QC21 FINAL INSPECTION/W/O RELEASE



08/07/01 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

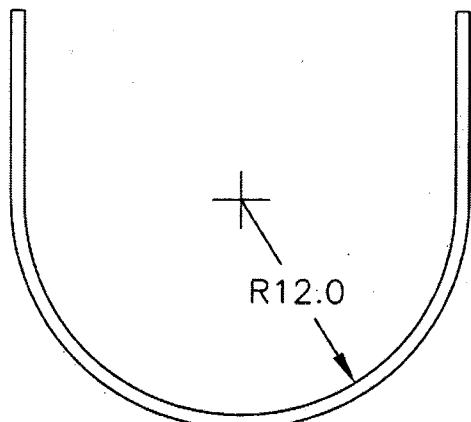
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A
DATE 02.07.10		TITLE: BASKET HOOP	SHEET 1 OF 1
			SCALE NTS
A 02.07.10		NEW ISSUE	
A1 04.04.08		38+/-1 in 36.0	

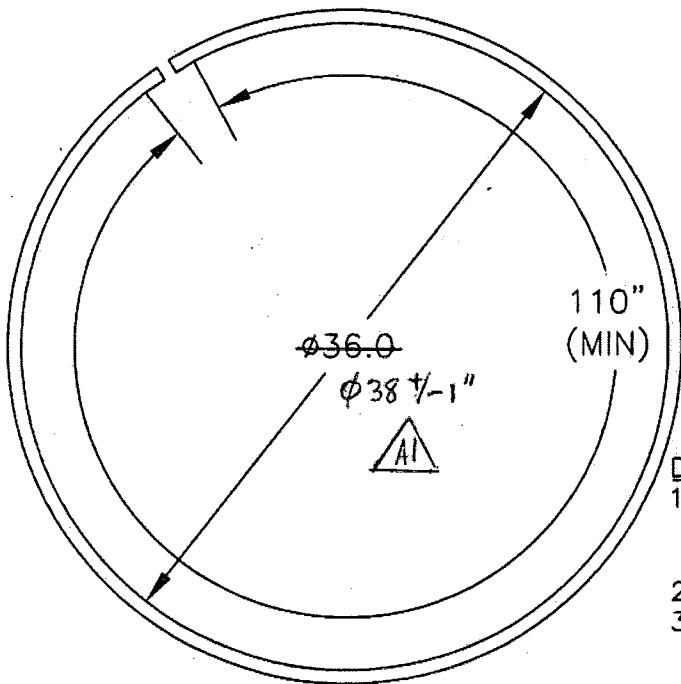
RELEASED
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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WITHOUT NOTICE
WORK ORDER
NO. 10010